

## **Specialist Press Release**

June 29, 2022

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## Using high pressure to go deep: Soil rehabilitation with innovative methods

**Frankfurt am Main** – The ground vibrates and the air hisses. The drilling rig in Frankfurt's Gallusviertel district drills one hole after another. Then a slurry solution is injected into the surrounding soil using lots of pressure. This reaches down to a depth of 27 m. Since January of this year, the Bauer Umwelt Division of BAUER Resources GmbH has been using this innovative on-site method to rehabilitate the former industry grounds. As a result of the previous industrial use, the introduction of volatile halogenated contaminants caused pollution in the soil and groundwater. Following the rehabilitation, the residential quarter "franky" – previously known under the project name WESTVILLE – will be constructed here by mid-2025, and will house roughly 1,300 rental apartments, 1,200 underground parking space, three day-care centers as well as commercial and retail spaces.

The task definition at the start of the project was extensive: Although initial findings were available from previous analysis and the goals of rehabilitation were defined, the suitable remedial action was chosen by the specialists from the Bauer Umwelt Division. But which method is right for requirements on-site? Which technique can be used to treat the contamination up to a final depth of 27 m? "An innovative and special jet grouting method makes this possible," emphasizes sales engineer Frank Pietschner from the Bauer Umwelt Division of BAUER Resources GmbH.

In the first work step, all the preparations were made for the actual rehabilitation, which involved setting up a total of 53 infiltration gauges, environmental monitoring measurement points and circulation wells with a nominal diameter of 50 mm and 100 mm. Then the contaminant distribution was explored in detail. "This is the only way to determine the injection locations and quantities exactly," explains Felix Blanco-Ochando, operations manager for the Bauer Umwelt Division of BAUER Resources GmbH. Based on the sampling, the injection locations and quantities were determined in the next step and a custom slurry solution was prepared.

Using high-pressure pumps, the active ingredient solution was injected at 40 different points in different levels of the contaminated soil – more than 70,000 l of active ingredient emulsion and approximately 430 l of bacteria suspension were required for this purpose. These react with the volatile contaminants deep in the ground and break them down. "In principle, this method is very simple, but the details are very exciting," stresses Frank Pietschner and adds: "And incredibly innovative, efficient and sustainable." With considerably more than 10 bars of pressure, high efficiency is also guaranteed for highly cohesive soils across the planned injection radius.



However, the secret of success is not just the method, but also the active ingredient: This can be used selectively and adapted strategically depending on the degree of pollution. In addition, a special composition ensures that the process can continue for months until the contamination is fully broken down. Using various measurement points, progress can be monitored continually.

Before the work is completed, infiltration measures and a circulation of the groundwater will be carried out for better and faster dissemination of the active ingredient. "The execution of a project like this is unique for us and only possible thanks to the precisely organized work of the project team," says Felix Blanco-Ochando in conclusion.

Photos: 2022-06\_BAUER Umwelt\_franky...



(1) Since January of this year, the Bauer Umwelt Division of BAUER Resources GmbH has been rehabilitating a former industrial site in Frankfurt's Gallusviertel district.



(2) High-quality cores were taken using Sonic-Drill drilling equipment for preliminary exploration of the contaminant distribution.





(3) Taking samples to evaluate the subsurface conditions



(4) Over 70,000 I of active ingredient emulsion and about 430 I of bacterial suspension were injected into the contaminated soil.

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## **About BAUER Resources Group**

The regionally organized BAUER Resources GmbH is aligned to projects around the world with its subsidiaries in Germany, Africa, the Middle East and South America and has extensive expertise in the areas of drilling services and water wells, environmental services, constructed wetlands, mining and rehabilitation. With more than 30 years of experience, BAUER Resources GmbH's Bauer Umwelt business division is one of the leading specialists in site remediation, soil remediation and waste disposal, both in the domestic market and internationally. As an expert in pollution reduction, Bauer Umwelt offers a diverse range of services for all environmental issues. Other companies of the BAUER Resources Group are the GERMAN WATER and ENERGY GROUP (GWE) – manufacturers of pioneering products and developers of integrated applications for well-drilling and geothermal – as well as SPESA Spezialbau und Sanierung GmbH and the Site Group for Services and Well Drilling Ltd. in Jordan. More at <u>bre.bauer.de</u>

## **About Bauer**

The BAUER Group is a leading provider of services, equipment and products dealing with ground and groundwater. With over 110 subsidiaries, Bauer can rely on a worldwide network on all continents. The Group's operations are divided into three forward-looking segments with high synergy potential: Construction,



Equipment and Resources. Bauer profits enormously from the collaboration of its three business segments, enabling the Group to position itself as an innovative, highly specialized provider of products and services for demanding projects in specialist foundation engineering and related markets. Bauer therefore offers suitable solutions to the world's greatest challenges, such as urbanization, the growing infrastructure needs, the environment, as well as water, oil and gas. The BAUER Group was founded in 1790 and is based in Schrobenhausen, Bavaria. In 2021, it employed about 12,000 people in around 70 countries and achieved total Group revenues of EUR 1.5 billion. BAUER Aktiengesellschaft is listed in the Prime Standard of the German Stock Exchange. More information can be found at <u>www.bauer.de</u>. Follow us on <u>Facebook</u>, <u>LinkedIn</u> and <u>YouTube</u>!